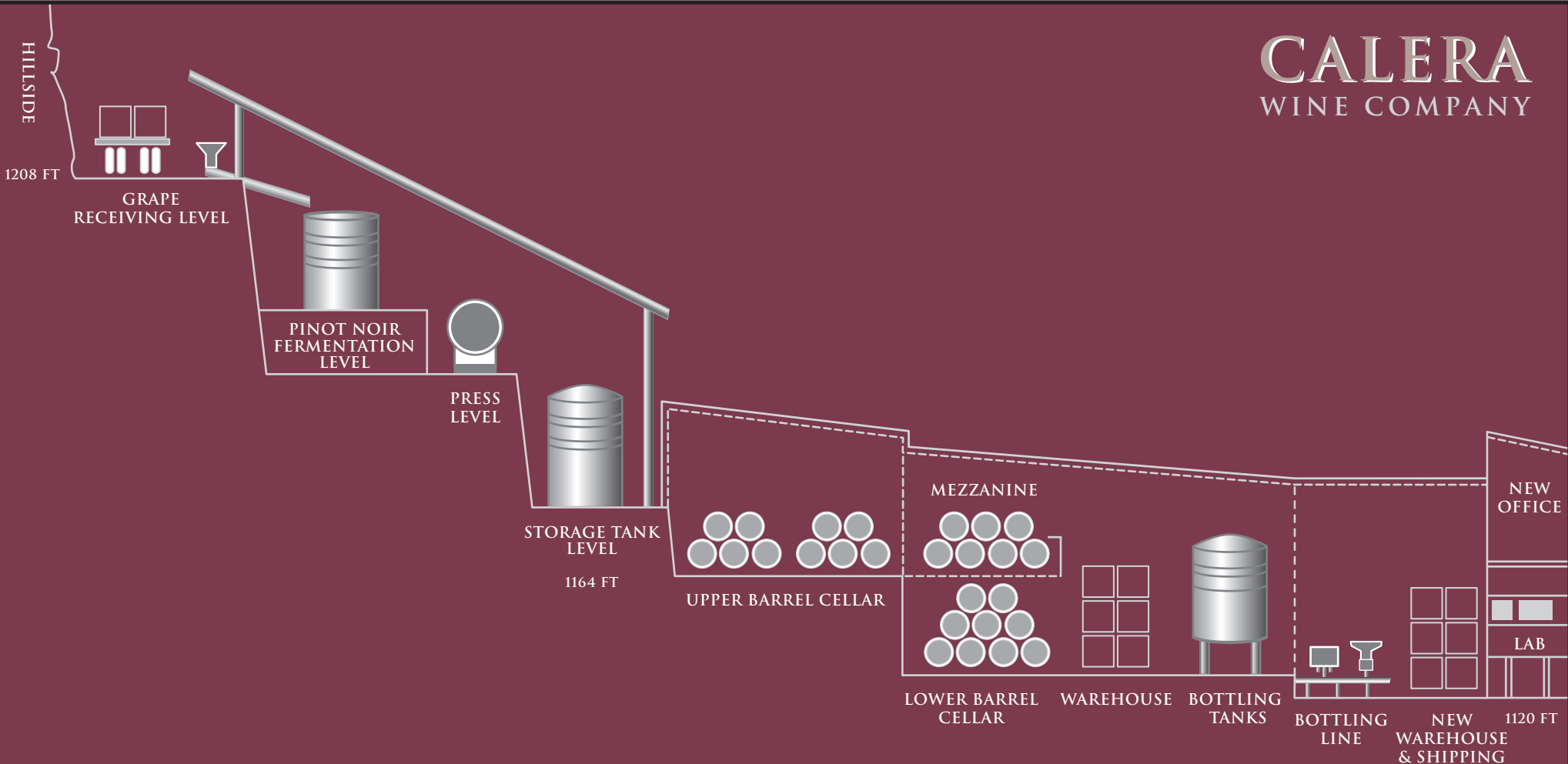


# CALERA

WINE COMPANY



GRAVITY-FLOW SCHEMATIC